

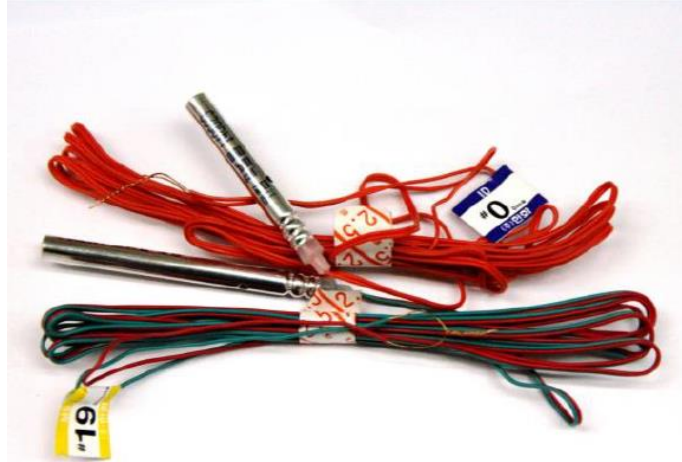
TECHNICAL DATA SHEET

HiDETO® Plus



Description

HiDETO® Plus detonators are electric detonators widely used in both open pit and underground mines.



Features & Benefits

HiDETO® Plus detonators are equipped with insulation type ignition system to be suitably anti-static. Labels showing the lengths are attached on the leg wires.

HiDETO® Plus Series detonators have a base charge of grade #8 to improve the reliability of ignition of explosives. By adopting PVC leg-wire sheath and triple crimping, HiDETO® Plus detonators also have enhanced tensile strength.

Usage Instructions

HiDETO® Plus detonators should be fully enclosed within a suitable booster or primer and never be placed inside blastholes or charging hoses directly.

If used inside blast holes, HiDETO® Plus detonators should be reversed primed ensuring the detonator base is pointing towards the blasthole collar.

Recommended Sleep time of HiDETO® Plus detonators is 2 weeks at temperatures below 40°C. Sleep time capability may be reduced at temperatures above 40°C.

Technical Data

HiDETO® Plus	
Base Charge	PETN, #8 (820 mg)
Primary Charge	DDNP
Shell	Aluminum, Copper
Outer Diameter of Shell (mm)	7.5 (Al), 7.3(Cu)
Outer Diameter of Leg-wire (mm)	1.2
Length of Shell (mm)	55
Length of Leg-wire (m)	2.5

Standard Delay Range

MS		LP		Color of the Leg Wires
No.	Delay Time (ms)	No.	Delay Time (ms)	
#0 (ID)	0	-	-	Orange

Standard Resistance

Length of the Leg-wire (m)	Electric Resistance per One Shot (per unit)
2.5	0.98 ~ 1.57 Ω

Packaging

HiDETO® Plus detonators are packed in cardboard boxes.

Grade UN 0030 / 1.1B (545 X 335 X 275 mm)						
Length (m)	Each/ Inner Box	Each/ Box	Net Weight (kg)		Gross Weight (kg)	
			Al	Cu	Al	Cu
2.5	150	750	16.0	19.0	19.0	22.0

Grade UN 0456 / 1.4S (545 X 335 X 275 mm)						
Length (m)	Each/ Inner Box	Each/ Box	Net Weight (kg)		Gross Weight (kg)	
			Al	Cu	Al	Cu
2.5	50	250	5.5	6.5	14.5	15.5

* Based on one box (UN certified)

Hazard classification

UN No. (Class / Division):	0030 (1.1B) / 0456 (1.4S)
Proper Shipping Name	DETONATORS, ELECTRIC for blasting
Ems	F-B, S-X (1.1B / 1.4S)

HiDETO® Plus – MS/LP Series

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Safety

HiDETO® Plus detonators have a high safety profile against initiation by static electricity, stray electrical currents and radio wave transmissions. However, as high-electrical shocks such as direct lightning may cause initiation, it is recommended that all work be stopped during lightning weather and workers be kept away from the blasting site. HiDETO® Plus MS/LP Series detonators may be used in temperatures up to 70°C.

Instructions for Handling & Usage

Never mix HiDETO® Plus detonators with other producer's electric detonators as mixing may cause partial blasting or misfires due to the resistance difference between the products.

After connecting the leg-wires, check whether the electric circuit of connections is properly closed. If the circuit is open, detonators may misfire.

The table below details the proper currents range of electric detonator in the blasting circuit.

Pattern	All fire current (DC standard)	
	Standard Current	Recommended
Simultaneous Detonating	1 each	1.0 Amp
	50 each	3.0 Amp
	100 each	4.5 Amp
	200 each	6.5 Amp
Series-parallel (based on series 50 each)	3.0 Amp/Series	2~4 Amp/Series

Storage

All ignition sources, such as matches and lighters, are strictly prohibited within minimum of 8 meters radius of the detonators.

HiDETO® Plus detonators should be stored in a properly conditioned magazine of cool and dry atmosphere.

HiDETO® Plus detonators must be used within 12 months after opening the packaging. Detonators that are older than four years should not be used.

Store in a secure magazine, access to products and storage should be restricted to authorized personnel.

Use oldest stored product first.

Disclaimer

The information in this Technical Data Sheet is believed to be correct as of the date issued but subject to periodic review.

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The use of Product is an intrinsically dangerous activity and must be restricted to qualified and trained users in possession of any necessary permits and licenses, and comply at all times with appropriate safety and risk prevention measures and with applicable laws.

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HiDETO[®] Plus



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